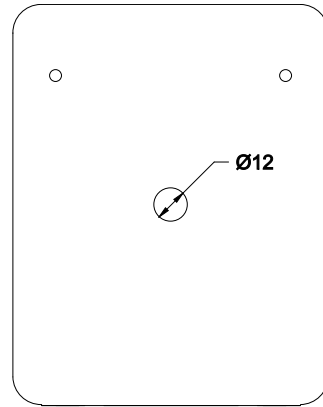
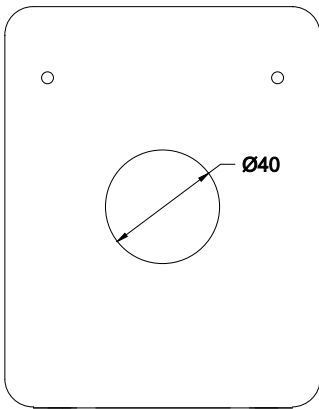


1. Cut outer shape, centre punch and drill 3 x Ø4.5mm holes.

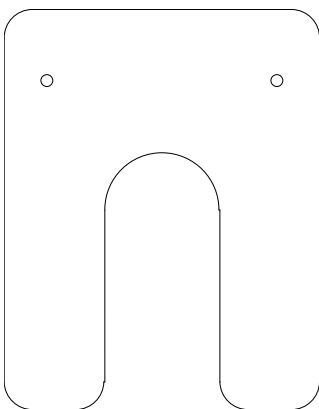
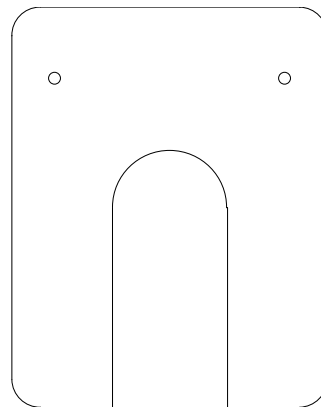


2. Drill centre hole Ø12



3. Use Q-Max cutter to make centre hole Ø40

4. Use shears to cut steel as diagram



5. Round off ends as diagram

6. Use folding bars or jig to bend arms as desired